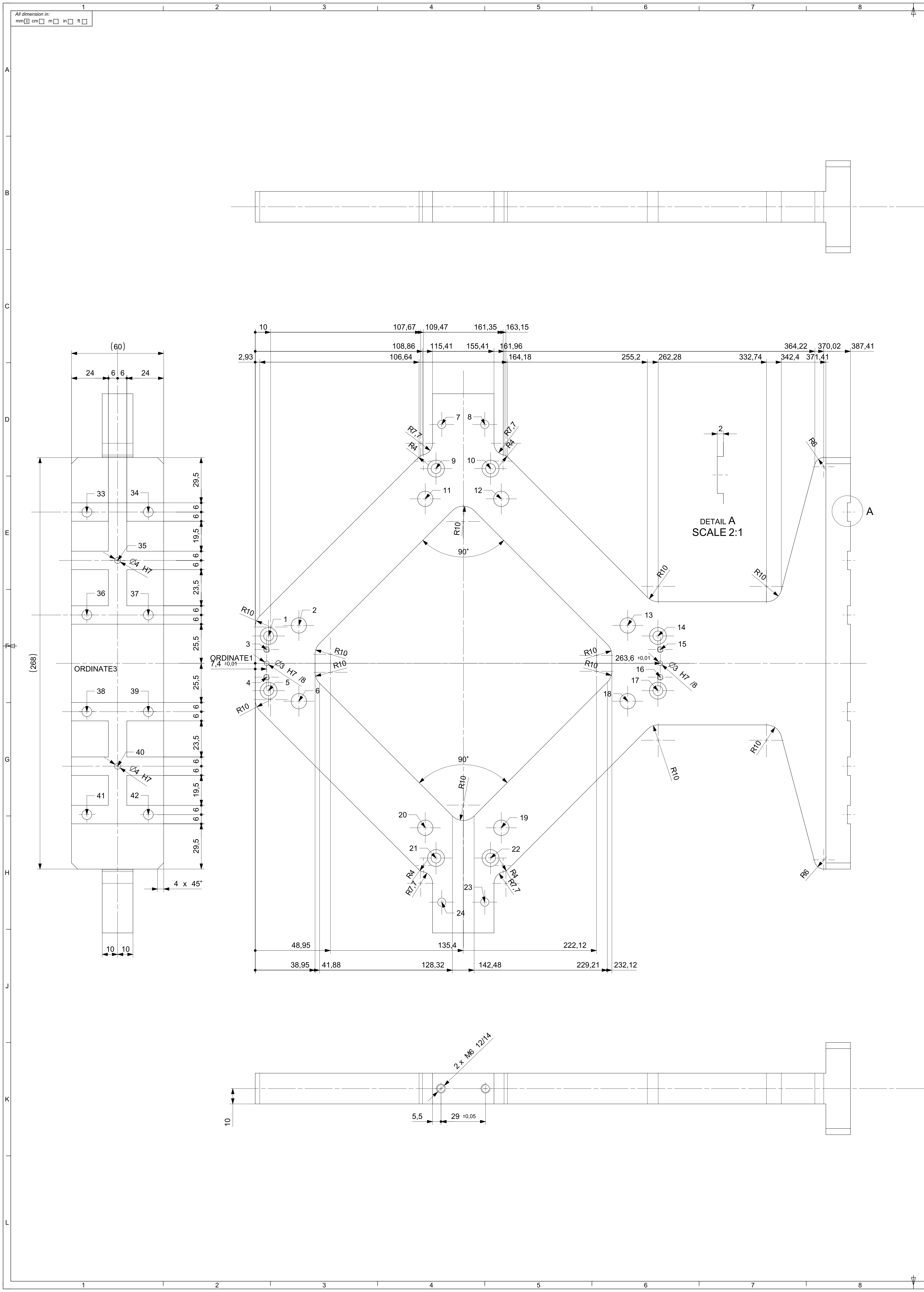




HOLE TABLE: ORTHO@6 ORDINATE1			
HOLE No.	X	Y	Z
Part : DETECTOR_SUPPORT1 - Body : 1			
Thread Hole M4_x_0.7 Thread_L8.00			
3	7.43	9.00	20.18
15	263.65	9.00	20.18
Through Hole $\varnothing$ 5.30			
7	121.41	155.48	20.18
8	149.41	155.48	20.18
Counterbore $\varnothing$ 6.40 / $\varnothing$ 11.00 T6.80			
1	8.73	17.81	26.98
			20.18
9	117.67	126.75	26.98
10	153.15	126.75	26.98
14	262.09	17.81	26.98
Through Hole $\varnothing$ 10.00			
2	28.42	24.67	20.18
11	110.66	107.06	20.18
12	160.15	107.06	20.18
13	242.40	24.67	20.18
Part : DETECTOR_SUPPORT1 - Body : 2			
Thread Hole M4_x_0.7 Thread_L8.00			
4	7.43	-9.00	20.18
16	263.65	-9.00	20.18
Through Hole $\varnothing$ 5.30			
23	149.41	-155.48	20.18
24	121.41	-155.48	20.18
Counterbore $\varnothing$ 6.40 / $\varnothing$ 11.00 T6.80			
5	8.73	-17.81	26.98
			20.18
17	262.09	-17.81	26.98
21	117.67	-126.75	26.98
22	153.15	-126.75	26.98
Through Hole $\varnothing$ 10.00			
6	28.42	-24.67	20.18
18	242.40	-24.67	20.18
19	160.15	-107.06	20.18
20	110.66	-107.06	20.18

HOLE TABLE: Top@10 ORDINATE2			
HOLE No.	X	Y	Z
Blind Hole $\varnothing$ 4.00 T8.00			
25	9.46+/-0.01	0+/-0.01	-20.00
26	25.46+/-0.01	0+/-0.01	-20.00
27	135.40+/-0.01	110+/-0.01	-20.00
28	135.40+/-0.01	126+/-0.01	-20.00
29	245.36+/-0.01	0+/-0.01	-20.00
30	261.36+/-0.01	0+/-0.01	-20.00
31	135.40+/-0.01	-126+/-0.01	-20.00
32	135.40+/-0.01	-110+/-0.01	-20.00

HOLE TABLE: ORTHO@2 ORDINATE3			
HOLE No.	X	Y	Z
Part : DETECTOR_SUPPORT1 - Body : 1			
Blind Hole $\varnothing$ 4.00 T10.00			
35	30.00+/-0.01	66.97+/-0.01	2.17
Through Hole $\varnothing$ 6.40			
33	10.00	98.47	2.17
34	50.00	98.47	2.17
36	10.00	31.47	2.17
37	50.00	31.47	2.17
Part : DETECTOR_SUPPORT1 - Body : 2			
Blind Hole $\varnothing$ 4.00 T10.00			
40	30.00+/-0.01	-66.97+/-0.01	2.16
Through Hole $\varnothing$ 6.40			
38	10.00	-31.47	2.16
39	50.00	-31.47	2.16
41	10.00	-98.47	2.16
42	50.00	-98.47	2.16

INNER EDGE CORNERS R = 0.4
OUTER EDGE CORNERS R = 0.2

Ra3.2

GENERAL PRECISION FOR
UNTOLERANCED DIMENSIONS : +/-0.05

DS-DF-003		AL 6061		DETECTOR SUPPORT FORWARD		1
PART N.	DRAWING	MATERIAL	DEMINOMINATION	Q.TY		
Gen. Tol. for untoleranced dimension: ISO 2768-mk-E		Geometrical tolerance: ISO 8015 - E		Roughness: ISO 1302		
		Designer V. Carassilli		on Pile Tecniche Blanco C. Scuola 107 Via Sengari 1 - 44100 Ferrara Tel. 0532/42421		
PAX		Approver		Date 04/02/2015		
DETECTOR		Scale 1:1		Drawn DS-DF-003_dwg1		