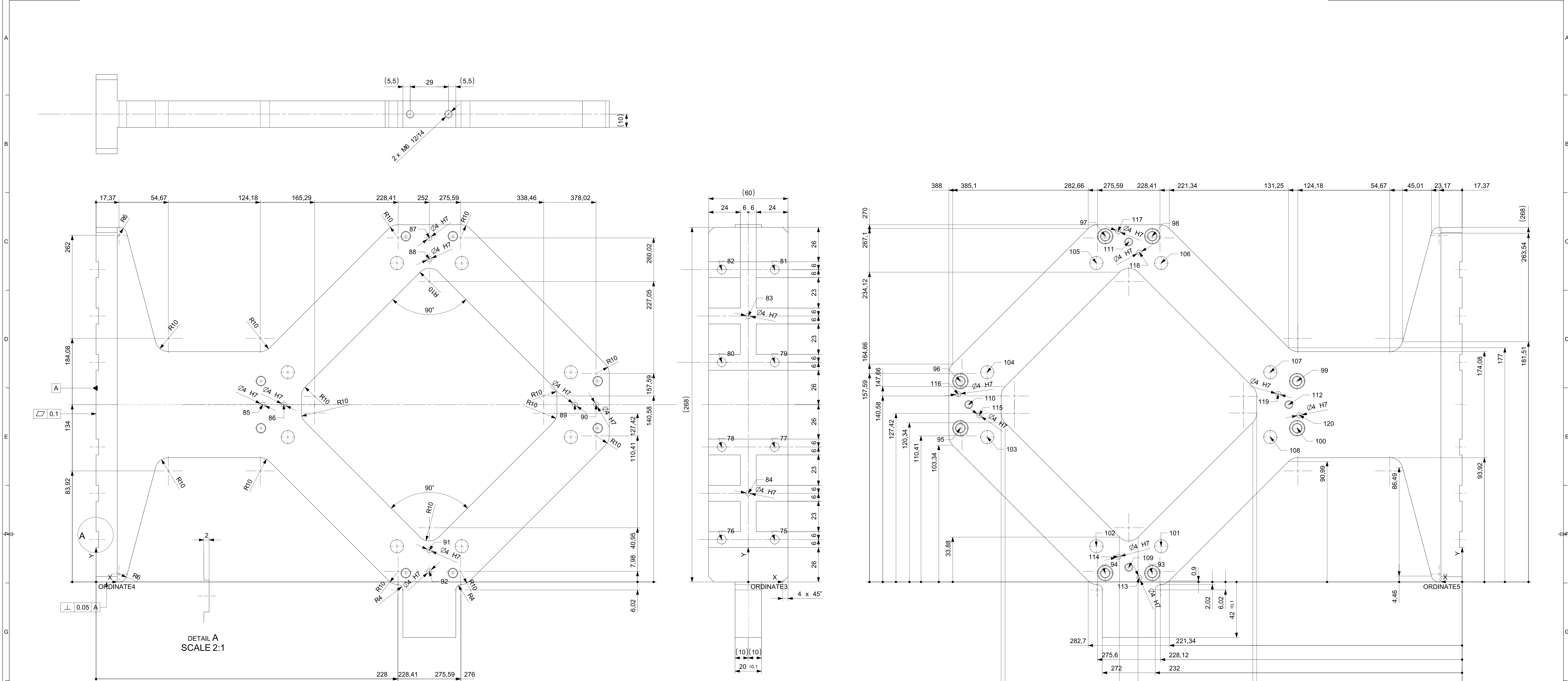




HOLE TABLE: ORTHO@8 ORDINATES		
HOLE No.	X	Y
Part : DETECTOR-SUPPORT1_R1 - Body : 1		
Combo Hole $\varnothing 6.6$ / $\varnothing 11.0$ T6.8 / $\varnothing 11.8$ T0.4 / $\varnothing 7.4$ T0.4		
93	234.2	6.7
94	269.8	6.7
95	379.3	116.2
96	379.3	151.8
97	269.8	261.3
98	234.2	261.3
99	124.7	151.8
100	124.7	116.2
Through Hole $\varnothing 10.0$		
101	227.5	27.0
102	276.5	27.0
103	359.0	109.5
104	359.0	158.5
105	276.5	241.0
106	227.5	241.0
107	145.0	158.5
108	145.0	109.5

HOLE TABLE: ORTHOG@ ORDNATES		
HOLE No.	X	Y
Part : DETECTOR-SUPPORT1_R1 - Body : 1		
Blind Hole Ø4.0 T6.0		
113	244.0+/-0.01	3.0+/-0.01
114	260.0+/-0.01	19.0+/-0.01
115	365.0+/-0.01	126.0+/-0.01
116	381.0+/-0.01	142.0+/-0.01
117	260.0+/-0.01	265.0+/-0.01
118	244.0+/-0.01	249.0+/-0.01
119	139.0+/-0.01	142.0+/-0.01
120	123.0+/-0.01	126.0+/-0.01
Thread Hole M6_x_1.0 Thread_L8.5 / Ø6.0 T0.5		
109	252.0	11.0
110	373.0	134.0
111	252.0	257.0
112	131.0	134.0

HOLE TABLE: ORTHO@B ORDINATE3		
HOLE No.	X	Y
Part : DETECTOR-SUPPORT1_R1 - Body : 1		
Blind Hole $\varnothing$ 4.0 T6.0		
83	0.0+/-0.01	201.0+/-0.01
84	0.0+/-0.01	67.0+/-0.01
Countersink $\varnothing$ 6.6 / $\varnothing$ 7.4 T0.4		
75	20.0	32.0
76	-20.0	32.0
77	-20.0	102.0
78	-20.0	102.0
79	20.0	166.0
80	-20.0	166.0
81	20.0	236.0
82	-20.0	236.0

HOLE TABLE: Top@3 ORDINATE4		
HOLE No.	X	Y
Part : DETECTOR-SUPPORT1_R1 - Body : 1		
Through Hole Ø4.0		
85	126.0+/-0.01	134.0+/-0.01
86	142.0+/-0.01	134.0+/-0.01
87	252.0+/-0.01	260.0+/-0.01
88	252.0+/-0.01	244.0+/-0.01
89	362.0+/-0.01	134.0+/-0.01
90	378.0+/-0.01	134.0+/-0.01
91	252.0+/-0.01	24.0+/-0.01
92	252.0+/-0.01	8.0+/-0.01

Ra1.6
INNER EDGE CORNERS R = 0,4
OUTER EDGE CORNERS R = 0,2

DS-DB-003		AL.6061	DETECTOR SUPPORT BACKWARD		1
PART N.	DRAWING	MATERIAL	DENOMINATION		Q.TY
Geo. Tols. for undercutment dimension: ISO 2708-mk-E  INFN		Geometrical tolerances: ISO 8015 - E 	Roughness: ISO 1302 		Convent. m. 
PAX	Istituto Nazionale di Fisica Nucleare Sezione di Ferrara	Designer: V. Cerasatti Approved:	on Plate: Tollerances and Roughness on Drawing: ISO 8015-1302 on Surface: ISO 1302-1302 on Part: ISO 8015-1302 on Material: ISO 8015-1302		
		Date: 08/02/2015 Scale: A1 Sheet: 1 of 1 Drawn:	Convent. m. DS-DB-003_dwg1		
DETECTOR					