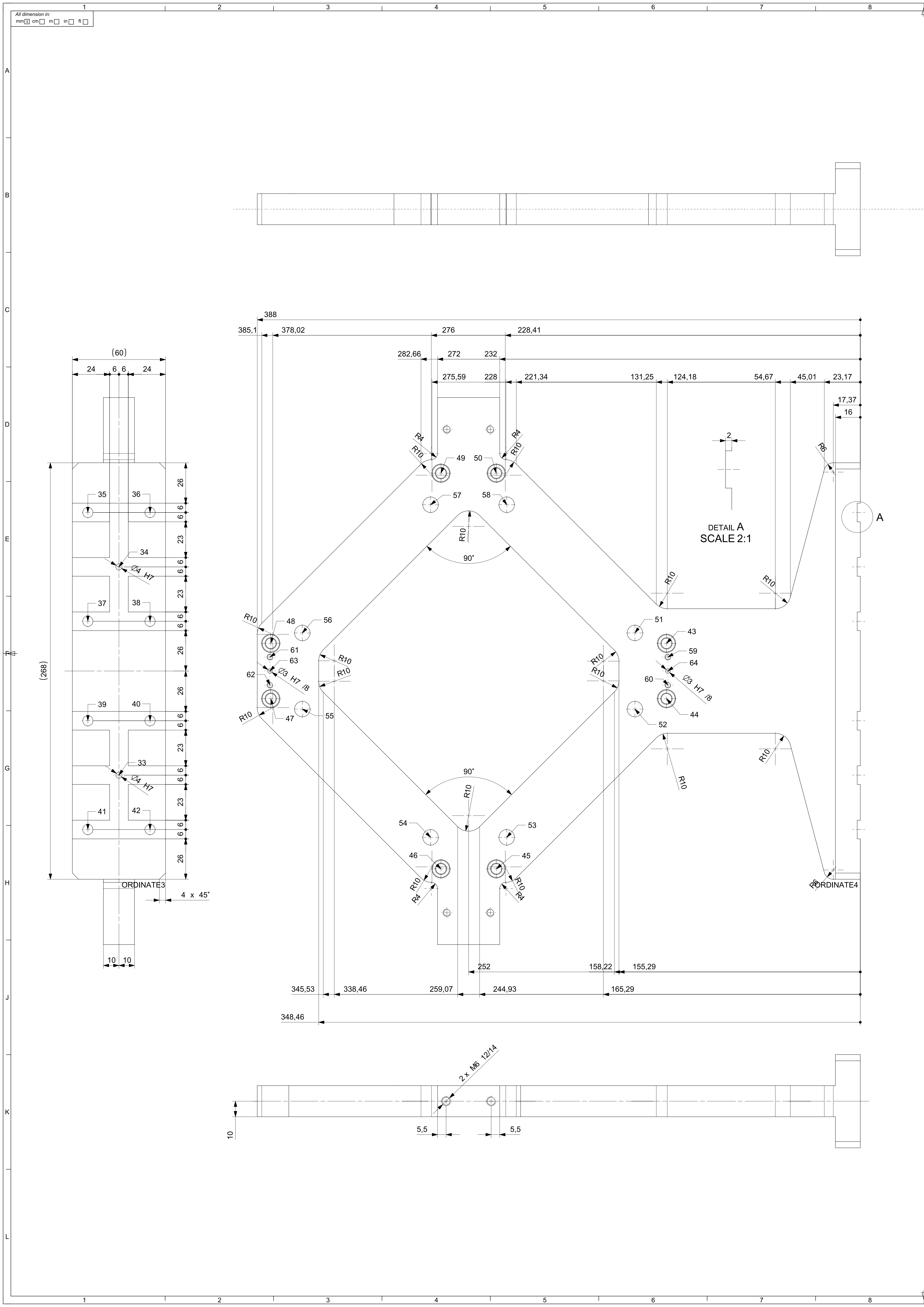




HOLE TABLE: ORTHO@6 ORDINATE4		
HOLE No.	X	Y
Part : DETECTOR_SUPPORT1 - Body : 1		
Blind Hole $\varnothing 3.0$ T8.0		
63	379.8+/-0.01	134.0+/-0.01
64	123.8+/-0.01	134.0+/-0.01
Thread Hole M4_x_0.7 Thread_L8.4 / $\varnothing 4.5$ T0.4		
59	123.8	143.0
60	123.8	125.0
61	379.8	143.0
62	379.8	125.0
Combo Hole $\varnothing 6.6$ / $\varnothing 11.0$ T6.8 / $\varnothing 11.8$ T0.4 / $\varnothing 7.4$ T0.4		
43	124.7	151.8
44	124.7	116.2
45	234.2	6.7
46	269.8	6.7
47	379.3	116.2
48	379.3	151.8
49	269.8	261.3
50	234.2	261.3
Through Hole $\varnothing 10.0$		
51	145.0	158.5
52	145.0	109.5
53	227.5	27.0
54	276.5	27.0
55	359.0	109.5
56	359.0	158.5
57	276.5	241.0
58	227.5	241.0

HOLE TABLE: Top@10 ORDINATE5		
HOLE No.	X	Y
Part : DETECTOR_SUPPORT1 - Body : 1		
Blind Hole $\varnothing 4.0$ T8.0		
65	142.0+/-0.01	134.0+/-0.01
66	126.0+/-0.01	134.0+/-0.01
67	252.0+/-0.01	260.0+/-0.01
68	252.0+/-0.01	244.0+/-0.01
69	378.0+/-0.01	134.0+/-0.01
70	362.0+/-0.01	134.0+/-0.01
71	252.0+/-0.01	24.0+/-0.01
72	252.0+/-0.01	8.0+/-0.01
Thread Hole M5_x_0.8 Thread_L20.0 / $\varnothing 5.0$ T0.4 / $\varnothing 5.0$ T0.4		
73	266.0	-21.5
74	238.0	-21.5
75	238.0	289.5
76	266.0	289.5

HOLE TABLE: ORTHO@2 ORDINATE3		
HOLE No.	X	Y
Part : DETECTOR_SUPPORT1 - Body : 1		
Blind Hole $\varnothing 4.0$ T6.0		
33	0.0+/-0.01	67.0+/-0.01
34	0.0+/-0.01	201.0+/-0.01
Countersink $\varnothing 6.6$ / $\varnothing 7.4$ T0.4		
35	-20.0	236.0
36	20.0	236.0
37	-20.0	166.0
38	20.0	166.0
39	-20.0	102.0
40	20.0	102.0
41	-20.0	32.0
42	20.0	32.0

INNER EDGE CORNERS R = 0.4
OUTER EDGE CORNERS R = 0.2

GENERAL PRECISION FOR
UNTOLERANCED DIMENSIONS : +/-0.1

DS-DF-003		AL 6061	DETECTOR SUPPORT FORWARD		1
PART N.	DRAWING	MATERIAL	DENOMINATION		Q.TY
Gen. Tol. for untoleranced dimension: ISO 2768-mk-E		Geometrical tolerance: ISO 8015 - E		Roughness: ISO 1302	
		Designer: V. Carassiti		in Pila Tecnostruttura Bianco C. Strada 107 Via Sempino 1 - 44100 Ferrara Tel. 0532/61211	
PAX		Approver:		Scale: 1:1 Date: 04/02/2015	
DETECTOR		Scale: A1		Doc: DS-DF-003_dwg1	