dRICH: Forward PID



M. Contalbrigo – INFN Ferrara - DSCL

Incremental Preliminary Design and Safety Review of the pfRICH, dRICH and hpDIRC – April 1st and 2nd, 2025

ePIC dRICH



Goals:

Hadron 3σ–separation between 3 - 50 GeV/c Complement electron ID below 15 GeV/c Cover forward pseudorapidity 1.5 (barrel) - 3.5 (b. pipe)

dRICH Features:

Extended 3-50 GeV/c momentum range --> Dual radiator Single-photon detection in high Bfield --> SiPM Limited space --> Compact optics with curved detector Dual-radiator Ring-imaging Cherenkov Detector (dRICH)

Essential to access flavor information



- Charge 1: Are the technical performance requirements appropriately defined and complete for this stage of the project? Slides 4 - 5 - 8 - 9 - 12 - 13 - 16 - 18 - 21 - 26 - 27
- Charge 2: Are the plans for achieving detector performance and construction sufficiently developed and documented for the present phase of the project? Slides 6 - 10 - 11 - 14 - 25 - 28 - 31 - 32 - 35 - 37
- Charge 3: Are the current designs and plans for detector and electronics readout likely to achieve the performance requirements with a low risk of cost increases, schedule delays, and technical problems?
 Slides 17 18 19 22 23 24
- Charge 4: Are the fabrication and assembly plans for the various particle identification detector systems consistent with the overall project and detector schedule? Slides 37
- Charge 5: Are the plans for detector integration in the EIC detector appropriately developed for the present phase of the project? Slides 29
- Charge 6: Have ES&H and QA considerations been adequately incorporated into the designs at their present stage? Slides 7 - 15 - 20 - 36 - 38
- Charge 7: Have the recommendations from previous reviews been adequately addressed ?

Slides 30 - 33 - 34 - 36

Technical Performance Requirements



Aerogel:	Momentum reach above 15 GeV/c to overlap with gas More than 10 detected photons from 4 cm thickness Single photon resolution approaching 2 mrad			n = 1.026 dn/d λ = 6 10 ⁻⁶ nm ⁻¹ scattering length > 50 mm
Gas:	Momentum reach above 50 GeV/c at pseudorapidity > 2.5 More than 20 detected photons from 1 m depth Single photon resolution better than 1 mrad	$\Box\!$	C ₂ F ₆	with n = 1.00086 dn/d λ = 0.2 10 ⁻⁶ nm ⁻¹ absorption length > 100 m
Mirror:	Focalization of Cherenkov light onto the detector surface Preservation of the Cherenkov information Material budget limited to O(2 %) of radiation length	\Box		Carbon fiber material Roughness of few nm Angular precision < 0.2 mrad Reflectivity ≳ 90%
Sensors:	Single photon detection capability in highly non-uniform magnetic field Excellent PDE in the visible range to cope with aerogel Marginal contribution to the angular resolution Preserve prompt Cherenkov information Tolerance to few 10 ¹⁰ 1-MeV neutron equivalent fluence	\Box	SiPM	Spatial resolution of 3 x 3 mm ² Time resolution O(100 ps) Operation at < -30 degrees Annealing curing cycles
Readout:	Below 1 p.e. signal threshold capability Preserve sensor time resolution to cope with dark counts and accidentals More than 300 kHz/ch rate capability Streaming readout with suppression of no-particle frames	\Box	ALCOR	ALCOR chip (ToT architecture) Time resolution < 200 ps Rate > 300 kHz/ch Digital programmable shutter
Mechanics:	Acceptance maximized in 1.5 – 3.5 pseudorapidity range Material budget minimized in acceptance Compatibility with barrel maintenance at IP6	$\Box\!$		Composite materials Single open volume Detector in the barrel shadow



Defined with lab and prototype tests:

- * meet SPE resolution expectations
- * scattering length > 50 mm
- * match with TOF end point (2.5 GeV/c)
- * overlap with gas (> 12 GeV/c)
- * photon yield > 10 per particle with MAPMTs

iPE[mRad]

1.016

1.018





Various samples from Aerogel Factory



5.5 4.5 Beam 4.5 Goal

Single photon resolution vs refractive index

Number of photon for particle vs refractive index



1.022

1.024

1.026

1.02

Aerogel Pre-Production



First large tile demonstrators delivered

based on dRICH baseline specifications

An effort should be pursued by the vendor to keep the aerogel quality parameters as close as possible or better than the following reference values.

General specifications:

- No cracks or bubbles inside the block. Single spallings which decrease its area no more than 0.25 % are acceptable on the top surface;
- Lateral dimension tolerance within 0.25 mm;
- No evident disuniformity inside the tile volume.

Technical specifications:

- Refractive index, to be chosen by the customer, in the range from 1.025 to 1.030, with a maximum tileto-tile variation of +/-0.002;
- Tolerance on thickness +/- 1 mm, being the error intended as the maximum tile-to-tile variation;
- Absorption coefficient, defined as the constant term of the Hunt parameterization of the aerogel transmission, bigger than 0.95;
- Scattering length wavelength bigger than 45 mm at 400 nm;
- Planarity of the transmission surface, defined as the maximum peak to valley variation, does not exceed 1.5 % of the lateral dimensions.

Engineering of the aerogel wall ongoing:

- * optimize area vs number of tiles
- * minimize the waste of material
- * minimize the dead/low-efficiency gaps
- * optimize thickness:
 - photon yield vs resolution
 - planarity





Active Area = 21605 cm² Dead Ara = 3269 cm² (13%) Wasted Area = 9112 cm² (27%)





Active Area = 21368 cm² Dead Ara = 3506 cm² (14%) Wasted Area = 1868 cm² (7%)



Primary station at Temple University devloped as a common facility

Transmission by LEDs + Integrating sphere – Temple U.

Refractive index by Prisma test – Temple U.







Secondary station at INFN (BA-FE) for sample tests or in-depth characterization



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Gas Radiator Technical Performance





Hexsafluoroethane

C₂F₆ molecular weight: 138.01 g/mol boiling point: -78.1 °C melting point: -100.6 °C density: 5.734 kg/m³ at 24 °C density: 16.08 kg/m³ at -78 °C

Gas	Npe(π/K)	θ_π	Ө_К	σ_π	σ_K	Ν_σ	ρ = Δθ/θ ($λ = 300$ nm)
C_2F_6	16.0/14.9	36.8	35.7	0.32	0.33	3.5	1.8 %
<i>C</i> ₄ <i>F</i> ₁₀	24.8/23.8	48.6	47.8	0.29	0.30	2.8	2.4 %

Measured 139.7 m/s speed of sound confirms negligible contaminants after few year in bottle







Transmission in UV range > 98 %

Expected performance obtained with dRICH prototype







Being designed at INFN in collaboration with CERN, Realization at BNL with DOE standards





Purging via liquefaction of unwanted gas

Updated vapor-liquid equilibrium C₂F₆-CO₂ model, test in preparation at CERN



Purging via membranes



Developing online purity monitors

Sonar to measure speed of sound

10 bar chamber + specrophotometer to measure light transmission in the visible range





Jamin interferometer for precise n determination



Nominal sensitivity down to 10 ppm of refractive index

15

20

Technical Performance Requirements



Aerogel:	Momentum reach above 15 GeV/c to overlap with gas More than 10 detected photons from 4 cm thickness Single photon resolution approaching 2 mrad	\Box		n = 1.026 dn/d λ = 6 10 ⁻⁶ nm ⁻¹ scattering length > 50 mm
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Mirror Technical Performance

Charge 1

Characterizing the medium-size (~50 cm side) CMA demonstrator CFRP substrate before coating

Annex C. Technical Requisite

Each spherical mirror is supplied with

- a spot-size measurement,
- a report on dimensions,
- no reflective coating.

The spherical mirrors are replicated from the same mandrel. The latter is realized with the novel cost-effective technology that reduces the mandrel total mass and cost. Each mirror fulfills the following optical quality specification:

- Radius within 1% of nominal RoC value (the nominal RoC values is defined by the customer before production in the range 2000 mm +/- 10%),
- Roughness < 2 nm,
- Pointlike image spot size D0 < 2.5 mm,
- Compatibility with fluorocarbon gases (C2F6),
- Compatibility with SiO2 reflecting coating.







√ D0 < 2.5 mm

√R = 2200 +/- 1%



Ongoing activities with possible synergies with pfRICH

Studying special material (ultra-low degassing)

Developing portable reflectivity test beanch

Testing coating (SBU) on dRICH samples

Charge 2

Mirror Quality Assurance

INFN-DOE existing instrumentation at JLab

Surface Quality



D0 measurement: point-like image dimension

> Global surface QA Center of curvature

> > Stepper motor for alignment and center scan

LED source (1 mm dia.)

CMOS camera



Shack-Hartmann sensor: reflected waveform analysis

Surface mapping



Workforce training and instrumentation preparation at DUKE



Reflectivity: Portable instrument Custom source + fiber distribution Reference sensor Compact spectrophotometer



SMIF SHARED MATERIALS

Access to a variety of instruments for precision characterization of materials

AFM images of coated surface (SBU) showing roughness of $< 100 \ nm$

Charge 6

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Photon Detector





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Sensor Technical Performance

SiPM LLP Review September 2023



SiPM technical specs

baseline sensor device

64 (8x8) channel SiPM array 3x3 mm² / channel

Parameters	Value	Notes (all parameters at the recommended operating voltage and T = 25 C, unless specified)	
Device type	SiPM array		Deced
Number of channels	64	8 x 8 matrix	Based
Active Area	3 x 3 mm ²	active area of one channel, total active area is $64 \times 3 \times 3 \text{ mm}^2$	over a
Device Area	< 28 x 28 mm²	device area should be small such as to have > 75% fraction of active area over device total area	€ 3 _F
Pixel Size	40 - 80 um	pitch of the microcell SPAD	2.8 n
Package Type	surface mount		(%) 3 n 3 2.8 n 1 2.6 n
Operating voltage	< 64 V		- C #
Peak Sensitivity	400 - 450 nm		9 2.4 -
PDE	> 35%	at peak sensitivity wavelength	2.4
Gain	> 1.5 106		
DCR	< 1.5 MHz		
Temperature coefficient of Vop	< 60 mV / C		1.6
Direct crosstalk probability	< 10%		E /ie
Terminal capacity	< 600 pF		1.4
Packing granularity			1.2
Vop variation within a tray	< 300 mV	Vop variation between channels in one device	
Recharge Time	< 100 ns	ctau recharge time constant	1
Fill Factor	> 70%		
Protective Layer	silicone resin (n = 1.5 - 1.6)	radiation resistant, heat resistant (up to T = 180 C)	
DCR at low temperature	< 10 kHz	at T = -30 C	we will evaluate a
CR increase with radiation damage	< 1 MHz / 10 ⁹ neq	at T = -30 C, after a radiation damage corresponding to 10º 1-MeV neutron equivalent / cm² (neq)	part of QA, testing
Residual DCR after annealing	< 25 kHz / 10 ⁹ neq	at T = -30 C, after a radiation damage of 10^9 neq and a 150 hours annealing cycle at T = 150 C	sensor samples in
Single photon time resolution	< 200 ps FWHM	corresponding to < 85 ps RMS	received batches

Based on PDE vs DCR studies over a variety of SiPM



8

R. Preghenella talk

Photo Sensor Engineering



Detailed performance comparison between different sensor layouts

Details of in-situ annealing protocol based on Joule-effect



Photo Sensor Quality Assurance



ALCOR based QA stations being developed at INFN CS-SA-CT and INFN TS in collaboration with local Universities







- 253K-no irradiated
- 253K-annealed
- 253K-irradiated



In-depth characterization station operative at INFN-BO: PDE - Timing





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ALCOR Readout Chip & FEB



Preparing ALCORv64 test production

MW run in March '25

ALCOR block diagram



ALCOR key specifications

Function	Digitization from SiPMs with 1 p.e. sensitivity
Mode	Single-photon tagging or time and charge
Tech Node	110 nm CMOS
Channels	64 (8x8), dual polarity
Cdin	<1 nF
Digitization	20-40 ps TDCs, TOA + TOT; Timing <150 ps
Shutter	Width: 2–3 ns, programmable latency
Input Rate	<2.4 MHz (up to 5 MHz on single channel)
Clock	394.08 MHz operation from BX 98.5 MHz
Links	788 Mbps LVDS, SPI configuration
Power	12 mW/ch
Package	BGA
Rad Tolerance	Radiation hard

Silicon die layout



Compact BGA Package with interposer



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Improved timing and digital shutter





Readout Electronic









Charge 3



Test indicate the SEU event rate of. dRICH electronics is manageable with standard firmware TMR, CRC, resets features

ALCOR radiation tolerance **Regular irradiation campaign ongoing:** Neutron irradiation campaign at LNL-CN (9-11 October 24) $TID_5 \cong 2.3$ krad Gamma irradiation campaign at CERN-GIF (14-16 October 24) $(for 1000 fb^{-1})$ Proton irradiation campaign at TIFPA (12-14 December 24) Drift chamber monitor to measure nout clocks an the actual proton fluence. ush cable for ATtiny FV **RDO** radiation tolerance SI5326 EVB Ethernet Connection to the Host PC to detect SEUs. periphery register → no TMR in ALCOR v2.1 $\sigma = 9.8 \cdot 10^{-14} \text{ cm}^2/\text{bit}$ ECCR $\sigma = 6.1 \cdot 10^{-14} \text{ cm}^2/\text{bit}$ Si5326 cable connection BCR periphery register \rightarrow no TMR in ALCOR v2.1 ATtiny EVB with ALINX TOP Jack connection to the LV Power PCR no SEU detected re-written every 10 seconds to mimick TMR supply to power up the FPGA and detect SELs. 22.5 TFine MIN/MAX spread 20.0 [YDC] 20.0 17.5 15.0 Mean SEU time @ ePIC Measured $\sigma_{\rm SEU} = (3.89 \pm 0.54) \cdot 10^{-14} \frac{\rm cm^2}{\rm hit}$ Si5326 (clock) 4 h MIN/MAX $\sigma_{\rm SEU} = (2.11 \pm 0.50) \cdot 10^{-14} \frac{\rm cm^2}{\rm bit}$ Attiny (power) 12.5 ALCOR bus 3.8 h 10.0 $\sigma_{SEU}\left(\frac{cm^2}{bit}\right)$ **Our estimates** 7.5 AU15P (FPGA) 2 min $(1.78 \pm 0.23) \cdot 10^{-15}$ BRAM $(2.30 \pm 0.28) \cdot 10^{-16}$ CRAM

4.0 cm

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+ 5 months

- MIN MAX

600

+ 10 h

500

200

100

300

TID [krad]

400

dRICH Online Filtering



Scheme based on ePIC DAM (Felix) & APEIRON communication network (INFN)





→Through quantization, we defined: quantized fixed point<16,6> inputs quantized fixed point<8,1> weights quantized fixed point<8,1> biases

Obtaining a **~96,9% accurate noise classifie** (wrt 16x16 grid input ~97,2% accurate one)

Preliminary tests

Phys Signal+Phys Background+Noise





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General Layout





Real-scale Prototype



Entering the details of the mechanical model moving towards the executive design of the real-scale prototype



Integration











A. Eslinger talk



Induced Gradients





dRICH Prototypes



Previous validations:

Dual-radiator concept C₂F₆ radiator gas performance Aerogel rafractive index SiPM-ALCOR readout chain EIC-drive readout plane Temperature gradients



2025 main goals:

Real scale 1-sector prototype with demo components

ALCOR redout with RDO

Slot at SPS H8 in November



Essential to guide technological choices

Effective entry-point for new collaborators

New performance study group being initiated

Focussed on SIDIS physics

Experience in Spin Physics and Nucelon Structure gained at HERMES (DESY), CLAS12 (JLab) and COMPASS (CERN)

INFN FE-BO-PV-TO-SA-LNS-TS (7 staff, 5 student/postdoc)



Close collaboration with Theory groups already active in inpact studies on (un-)polarized TMDs

INFN PV-TO (4 staff, 1 student/postdoc)

Significant reinforcement of the simulation group

- New group also provided resources to perform many new simulation 12h/ day allocation for ePIC
 - Substantial use of GPUs
- Simulations and Reconstruction in ElCrecon



Central U. of Karnataka Central U. of Haryana Ramaiah U. of Applied Science INFN TS-CS U. of Salerno Duke U.

(5 staff, 11 student/postdoc)

dRICH Performance Study

0.6

10

Model based on laboratory characterization & test-beam data Simulation within ePIC dd4hep framework accounts for tracking

es. Impact of optimized refractive index



Layout Engineering





Photons impinging angles and transmission probability













Optics parameters

Charge 2

dRICH Overview

Institution	Nation	Activity	
INFN-FE	Italy	Mechanics, detecor box and control panels	
INFN-BO	Italy	Photosensors, photodetection unit PDU and readout board RDO	o. e
INFN-TO	Italy	ALCOR and front-end board FEB	24 staff
INFN-BA	Italy	Aerogel radiator	18 postdocs/ students
INFN-CS-SA-CT	Italy	SiPM quality assurance	
INFN-GE	Italy	dRICH tagger	18 technicians/
INFN-LNS	Italy	Mechanical design	engineers
INFN-RM1-RM-TV	Italy	Online data reduction	
INFN-TS	Italy	Radiator gas, gas system and software, SiPM quality assurance	0
Duke-U.	USĂ	Mirror	8 staff
JLab	USA	Mechanical design and mirror characterization	2 postdocs/ students
BNL	USA	Mechanical design, integration, infrasctructure	
Temple U.	USA	Aeorgel quality assurance	2 technicians/ engineers
M.S. Ramaiah U.	India	Simualtions and performance study	chancers
NISER	India	Performance study	8 staff
Central U. of Haryana	India	Performance study	2 postdocs/
Central U. of Karnataka	India	Performance study	students

Many groups have committed to the construction phase of the above items QA stations are of common interest: best performance with co-funded equipment & shared workforce open to collaborators: opportunity for secondments and students traning



QA stations organized in order to

Be close to the assembling site

Ensure adequate personnel training

Provide redundancy & investment synergy

Support specific in-deep characterization studies

Aerogel: Integrity, defects, transmittance, refractive index, dimensions, planarity

Mirror: Dimensions, shape accuracy, radius, reflectivity

Sensors: Electrical connections, quench resistor, I-V characteristics, DCR, relative PDE

Readout: Electrical connections, bias levels, threshold and gain scans, time jitter, DAQ rate

Gas: Refractive index, transparency, sound speed, leakage rate











Component	QA station 1	QA station 2	QA detail and backup	QA Acceptance	In-depth
Aerogel	Temple U.	BNL	INFN-BA	100 %	5%
Gas	BNL		INFN-TS	2 %	2%
Mirror	JLab	Duke U.		100 %	10%
Sensor (SiPM)	INFN CS-SA-CT	INFN-TS	INFN-BO	100 %	1%
Readout	INFN-BO	INFN-FE	INFN-TO	100 %	1%

Construction Plan



Work out the time interval from CD3 to installation, with 6 months of contingency & functionality tests



- Stage 1: Stage from beginning the procurement for the PDU components (asics, SiPM, carrier, FEB, RDO...) Anticipate mirror and gas procurement to reduce risk
- Stage 2 : Central 2-3 year for the detector box assembling before delivery to BNL Aerogel production after engineering optimization Gas system after BNL authority approval
- Stage 3: Mechanical structures Assembling and completion of services

Consistent with P6 To be shifted with CD3/CD4



- **Safety:** standard slow-control and interlock procedures to control power and cooling while monitoring gas flow, humidity and temperature.
 - Annealing: done during technical stops or annual stops of EIC

done for fractions of PDUs with total power comparable to operation

interlocked by internal and external temperature sensors and current monitor

Gas vessel: pressure regulators with UPS and 2-ways bubblers to ensure + 5 mbar overpressure (hydrostatic pressure)

standard ODH procedures in case of rupture

Gas system: leakage rate during operation minimized to be about 20 m³/year

Mechanics: *safety factor for quartz / structure stability;*



Commissioning: 6 months functionality tests with cosmics prior of installation

Detector response: Dark count rate as healthy and damage monitor Single-photon time over threshold as gain monitor LED/laser system (sensor response and mirror alignment)

Time Calibration:Absolute time with respect bunch crossing and Forward TOFTime intercalibration: photons hits from the same event

Particle ID:Control particle samples (identified by other systems)Known meson decays (K_s , Λ , Φ)

Conclusions

Incremental dRICH Design Status is documented in pre-TDR:

Essential technical performance has been detailed for each dRICH component

Engineering is ongoing with pre-productions for performance vs cost optimization

Workforce is increasing, with focus in simulations and engineering

Ultimate achievements expected in 2025 (real-scale prototype, RDO, ALCOR64)

Clear commitments being defined

On track for Final Design completion in January 2027 as for P6

Work is ongoing to address past recommendations:

dRICH simulation within ePIC dd4hep model for an holistic approach with tracking and other PID detectors

Thermal simulation initiated with benchmark from dRICH prototypes

QA stations being organized with assigned workforce, required instrumentation and detailed acceptance-test plan

Backups

Cooling





dRICH Simulations



dRICH Sub-System Organization

6.10.04 Particle Identification Level-3		CAM from Project				
6.10.04.03 dRICH	Level-4	CAM from Project + DSTC from EPIC (M. Contalbrigo)				
		Work packages lead from EPIC	Work packages not yet active			
Photo-Detector	Level-5	R. Preghenella, INFN-BO, INFN-FE, INFN-CS, INFN-SA, INFN-LNF, INFN-CT, NISER				
Front-end Asics	Level-5	F. Cossio, INFN-TO, INFN-BO	Interlock	Level-5		
Data-acquisition	Level-5	P. Antonioli, INFN-BO, INFN-FE	Slow Control	Level-5		
Mechanics	Level-5	A. Saputi, INFN-FE, INFN-CT, INFN-GE, JLAB, BNL	Cooling	Level-5		
Gas radiator	Level-5	F. Tessarotto, INFN-TS, BNL	Gas purging	Level-5		
Mirror	Level-5	A. Vossen, DUKE, INFN-FE	Detector box	Level-5		
Aerogel Radiator	Level-5	G. Volpe, INFN-BA, INFN-FE, RICH Consortium	Alignment	Level-5		
High-Pressure	Level-5	S. Dalla Torre, INFN-TS, INFN-FE, INFN-LNS	Power Supply	Level-5		
Simulation		C. Chatterjee, INFN-TS, DUKE, INFN-FE, RICH Consort.		Level-5		

Need to evolve towards CD3 with formal responsabilities & procedures



Technical Performance Requirements



Aerogel:	Momentum reach above 15 GeV/c to overlap with gas More than 10 detected photons from 4 cm thickness Single photon resolution approaching 2 mrad	\Box		n = 1.026 dn/d λ = 6 10 ⁻⁶ nm ⁻¹ scattering length > 50 mm
Gas:	Momentum reach above 50 GeV/c at pseudorapidity > 2.5 More than 20 detected photons from 1 m depth Single photon resolution better than 1 mrad		C_2F_6	with n = 1.00086 dn/d λ = 0.2 10 ⁻⁶ nm ⁻¹ absorption length > 100 m
Mirror:	Focalization of Cherenkov light onto the detector surface Preservation of the Cherenkov information Material budget limited to O(2 %) of radiation length			Carbon fiber material Roughness of few nm Angular precision < 0.2 mrad Reflectivity $\gtrsim 90\%$
Sensors:	Single photon detection capability in highly non-uniform magnetic field Excellent PDE in the visible range to cope with aerogel Marginal contribution to the angular resolution Preserve prompt Cherenkov information Tolerance to few 10 ¹⁰ 1-MeV neutron equivalent fluence	\Box	SiPM	Spatial resolution of 3 x 3 mm ² Time resolution O(100 ps) Operation at < -30 degrees Annealing curing cycles
Readout:	Below 1 p.e. signal threshold capability Preserve sensor time resolution to cope with dark counts and accidentals More than 300 kHz/ch rate capability Streaming readout with suppression of no-particle frames	\Box	ALCOR	ALCOR chip (ToT architecture) Time resolution < 200 ps Rate > 300 kHz/ch Digital programmable shutter
Mechanics:	Acceptance maximized in 1.5 – 3.5 pseudorapidity range Material budget minimized in acceptance Compatibility with barrel maintenance at IP6	$\Box\!$		Composite materials Single open volume Detector in the barrel shadow