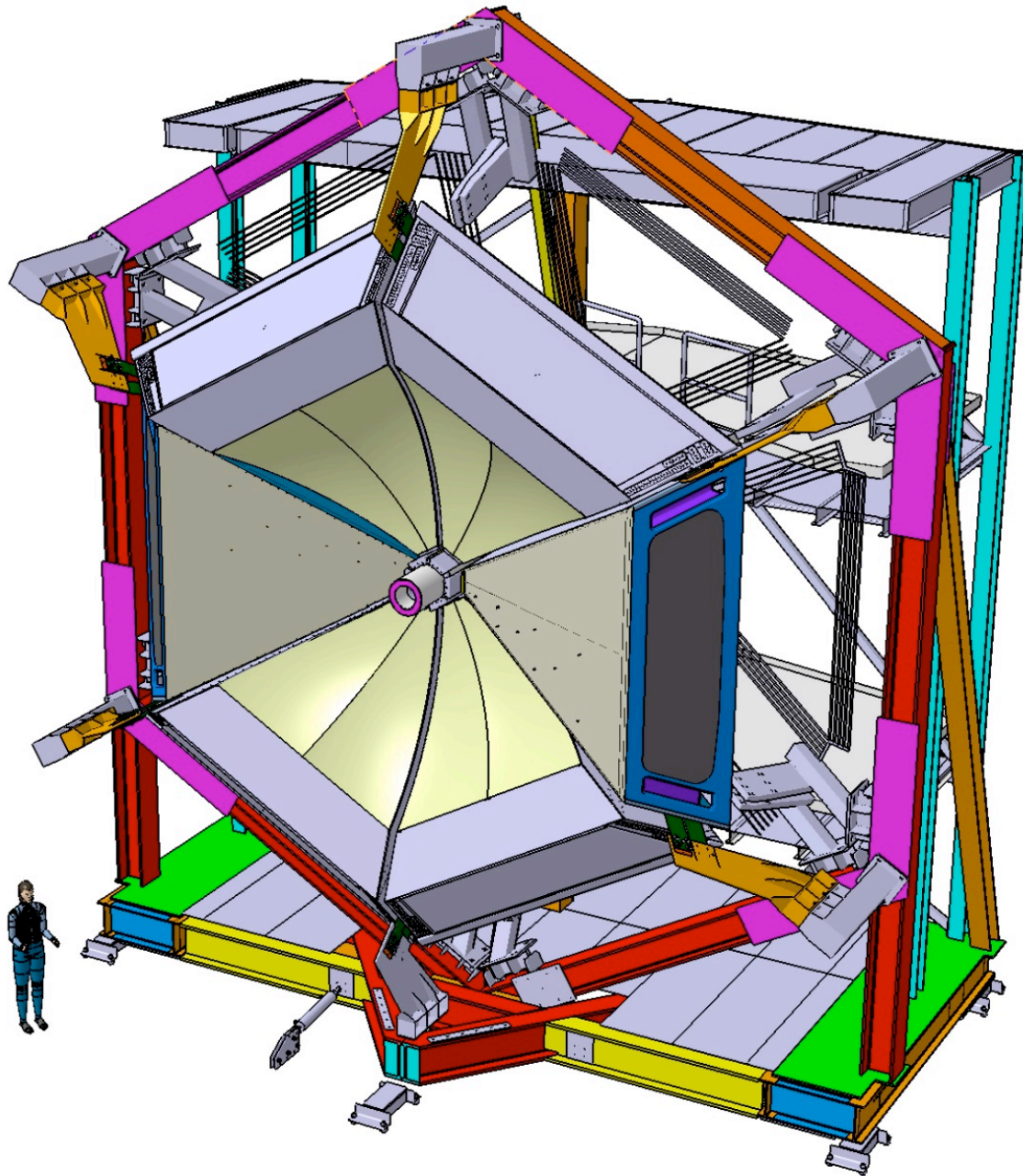


# CLAS12-RICH Status-Report

Slides shown at the informal meeting  
with DOE representative  
December 11<sup>th</sup> 2013



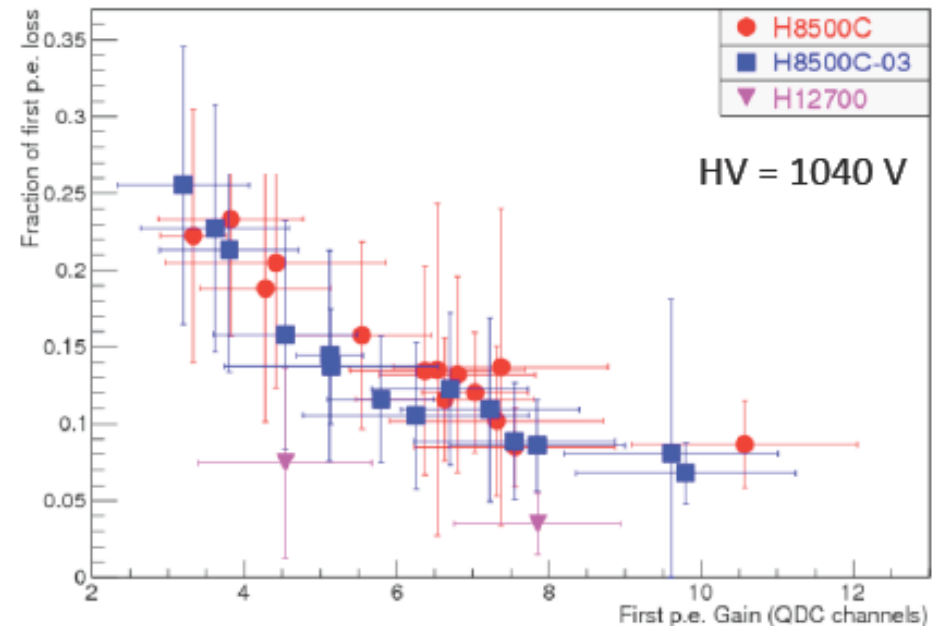
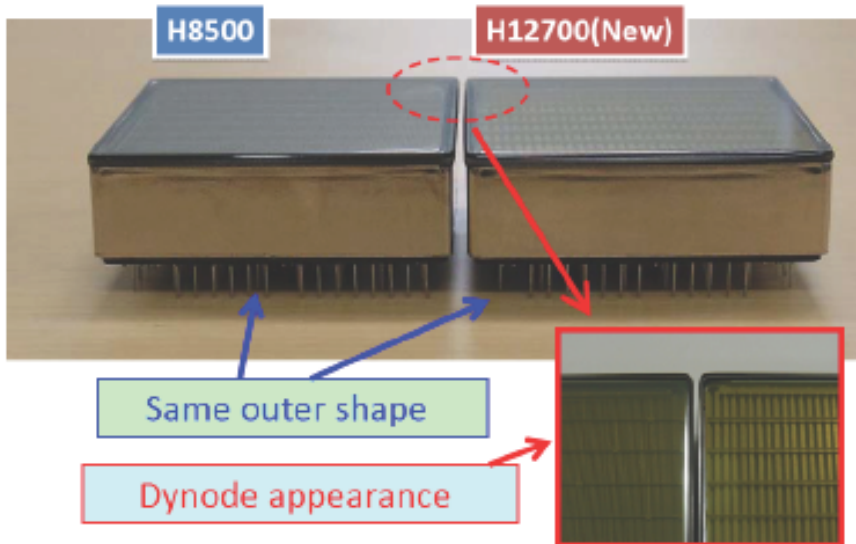
# PMTs

H12700 vs H8500:

- better SPE resolution at similar gain
- reduced cross-talk (shown at RICH2013)

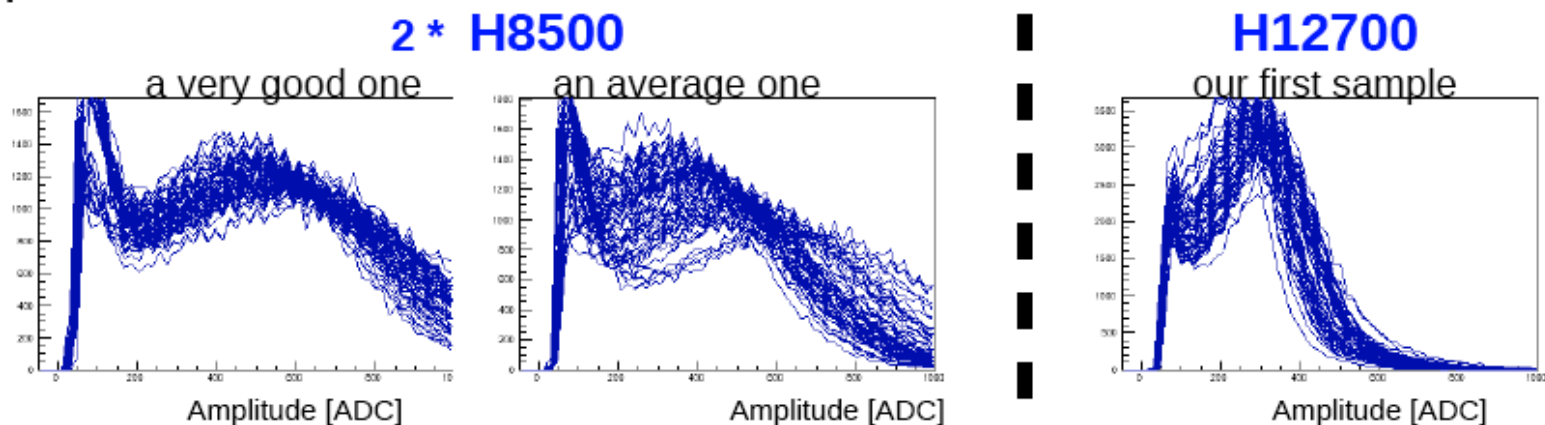
H12700 not on marked because:

- x10 dark count on the corner pixels (not an issue for us)
- leakage current between case and base (to be solved)

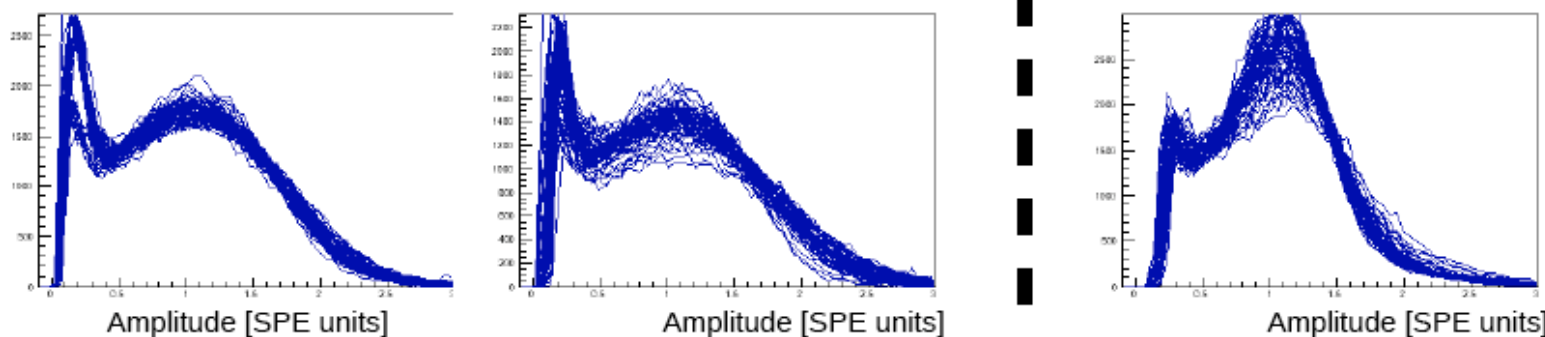


- Recently, Hamamatsu announced a new MAPMT: H12700
- Combining geometrical **benefits of large H8500** with single-photon optimized **dynode structure of R11265**
- **2x2" MAPMT, optimized for single photon detection**
- Sounds like perfect match - we tested a first sample:
  - ADC spectra
  - single photon scans

**Raw spectra:**  
Overlay of all  
64 channels  
(in ADC counts)



**Gain normalized:**  
(in SPE units)



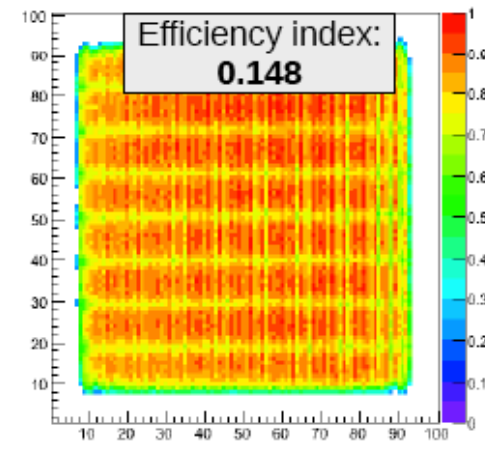
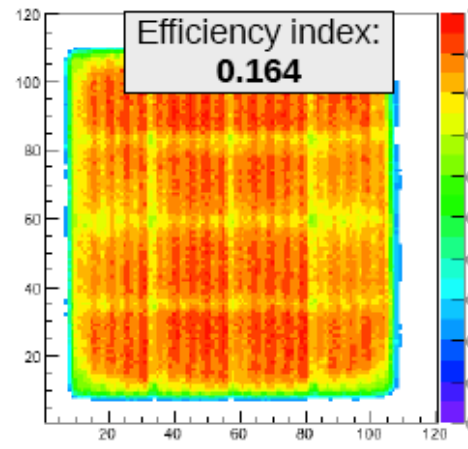
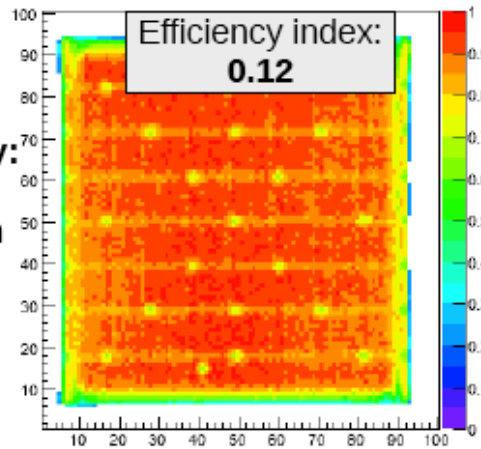
# Single photon scans: H8500 vs R11265 vs R12700



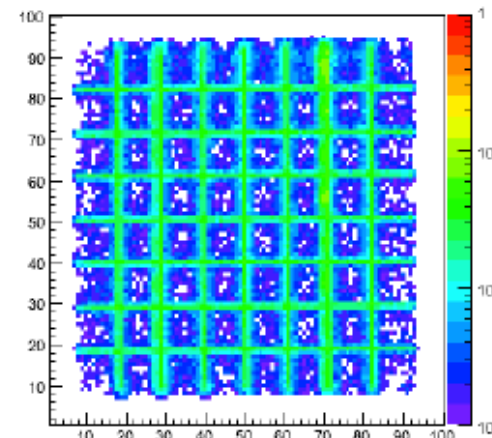
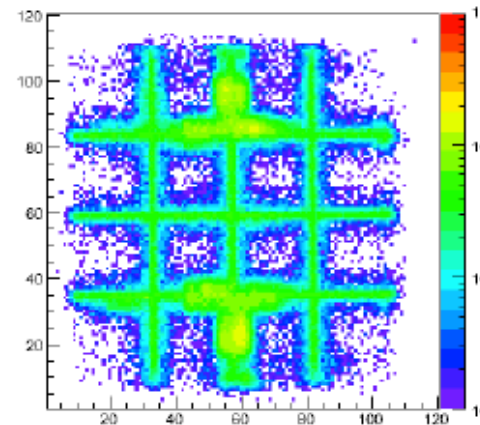
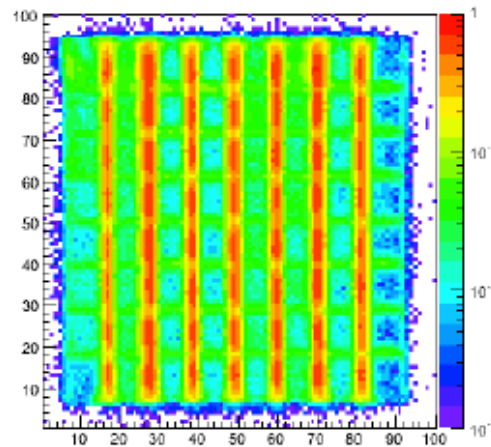
**H8500** (2x2 inch<sup>2</sup>)  
one of our best

**R11265** (1x1 inch<sup>2</sup>)

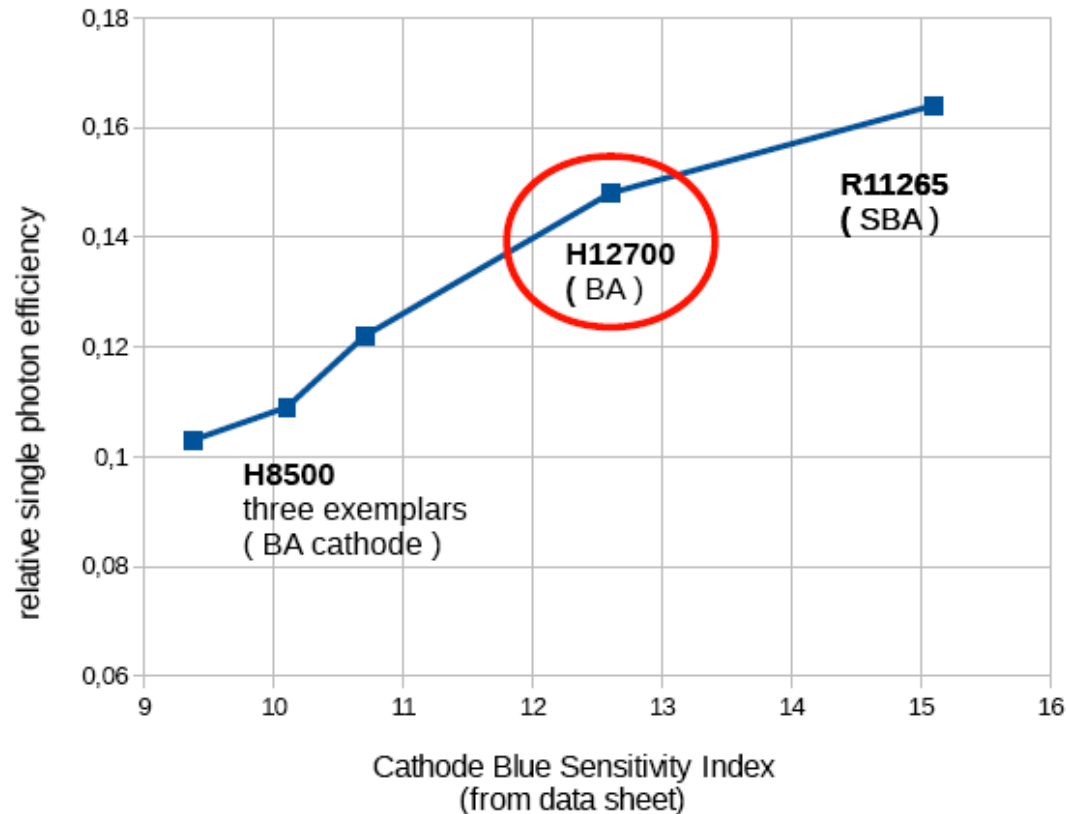
**H12700** (2x2 inch<sup>2</sup>)  
very first sampe



**Detection efficiency:**  
≥1 hit  
per detected photon



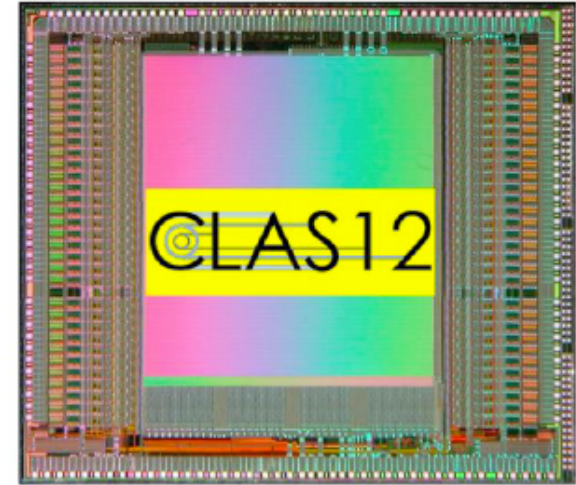
- First test of very first sample H12700 look very promising
- Significant better Single photon peak distribution (similar R11265)
- Much better channel separation (similar R11265)
- First sampe: very high overall efficiency, half-way to SBA cathodes



# Electronics

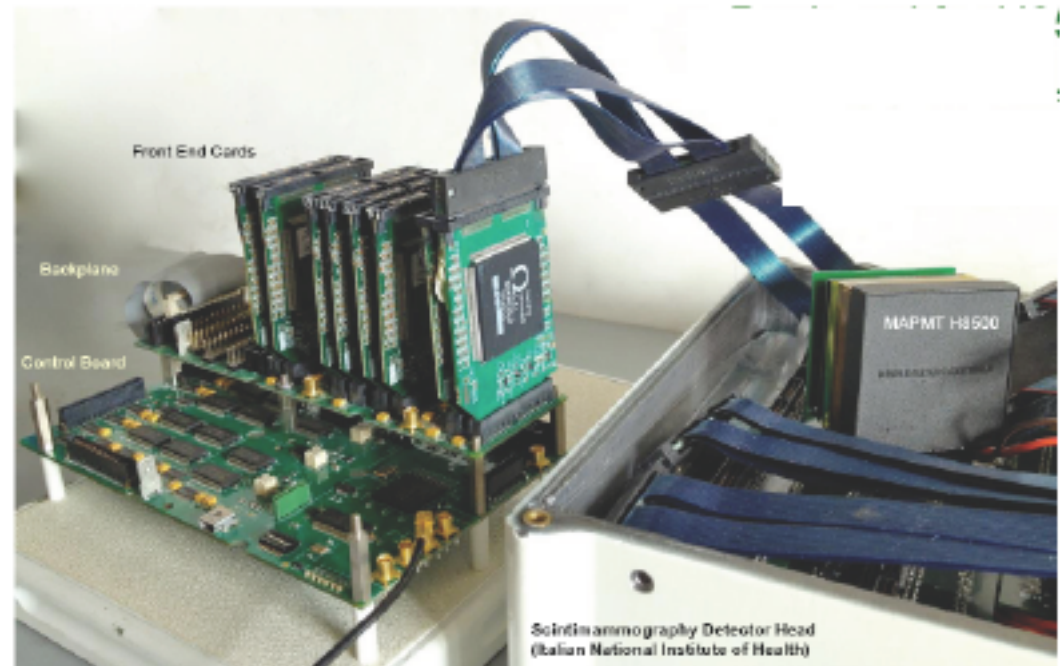
## DREAM chip:

- successfully tested with H8500 (laser test)
- $\sim 2$  ns time resolution
- available only in limited number, no new production foreseen



## MAROC3 chip:

- less than 100 ps intrinsic time resolution of the digital output



# Aerogel

Manufacture Engineering Phase ongoing with Novosibirsk to improve and stabilize large tiles production yield and transmission length

- 1<sup>st</sup> batch with 20x20 cm<sup>2</sup> mold (17x17 cm<sup>2</sup> tiles): no cracks on the 6 trial samples

Milestone: Start Aerogel procurement 12/31/13

- pro-forma quotation for 1<sup>st</sup> square meter in line with cost evaluation
- 80 keuro reserved from INFN FY2013

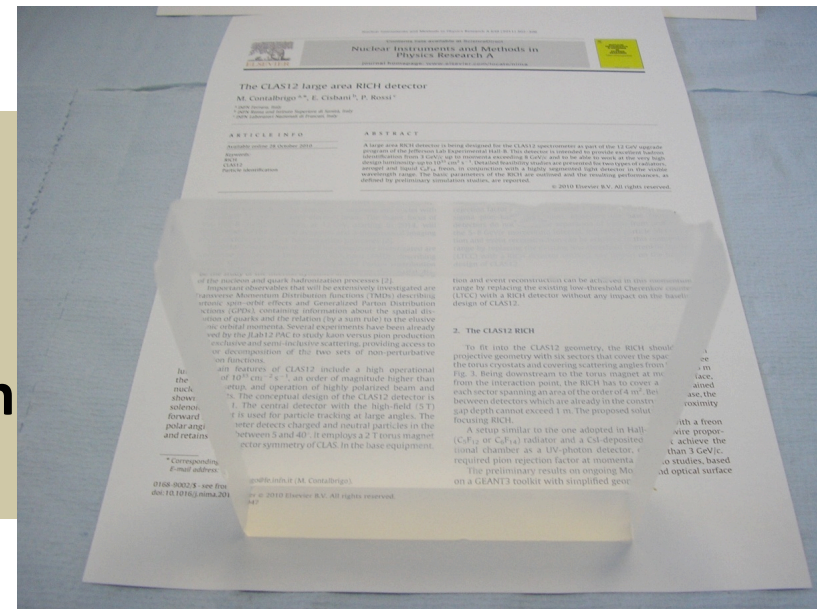
## Aerogel Radiator

**Refractive index: 1.05**

**Area: 20x20 cm<sup>2</sup>**

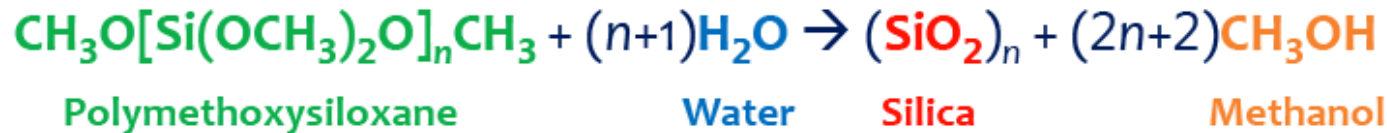
**Thickness: 3 cm**

**Scattering Length: greater than 50 mm**



# Conventional Method

- ✗ **Sol-gel synthesis** of wet gel (Hydrolysis, condensation, and polymerization):



- ✗ **Refractive index control in the wet-gel synthesis process** (by recipe)
- ✗ First developed using methanol as solvent at KEK in the early 1990s, and modernized using *N,N*-dimethylformamide at Chiba Univ. in the mid 2000s
- ✗ Well-established method → **Outsourcing**

Wet-gel processing: Panasonic Corp. → Japan Fine Ceramics Center (JFCC)

Supercritical drying: Mohri Oil Mill Co., Ltd.



# Pin-drying Method

- ✗ Fine-structure modification and bulk density increment by **shrinking wet gel**

Wet-gel processing

Wet-gel synthesis

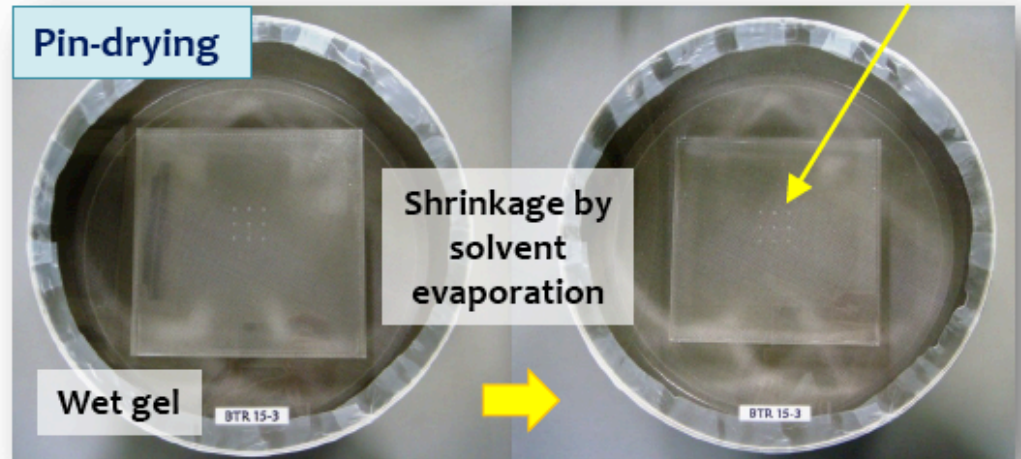
**Pin-drying**

Hydrophobic treatment



Supercritical drying

Semi-sealed container with pinholes

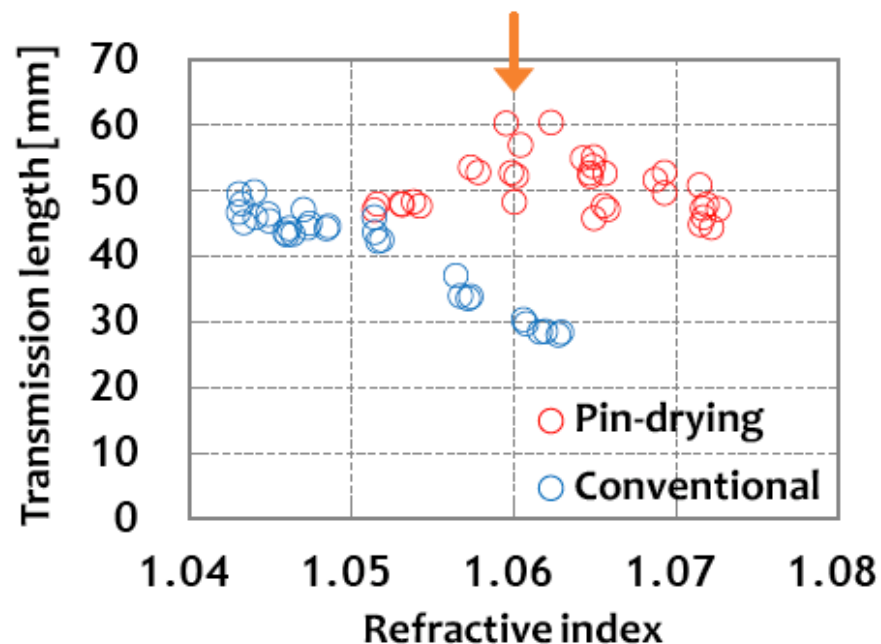
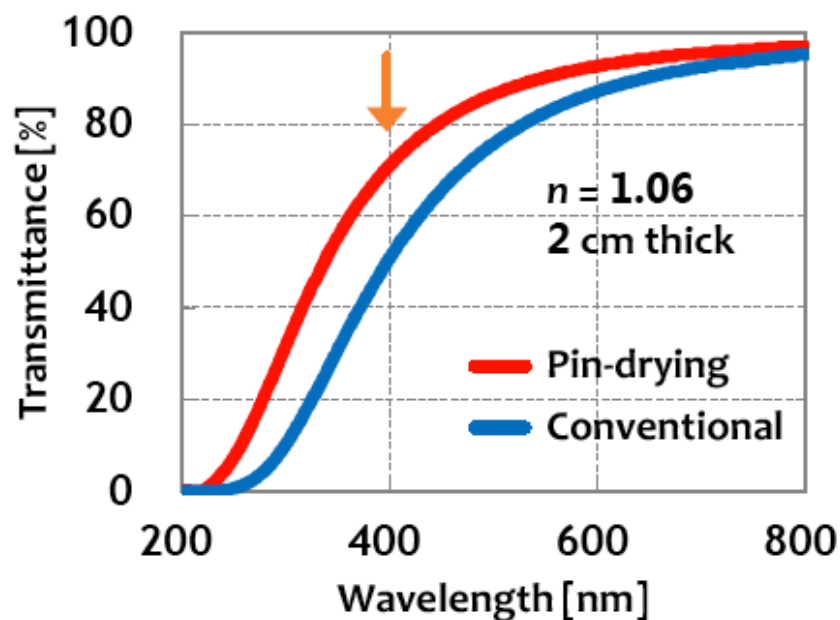


From several weeks to months later

- **Improving transparency**
- **Increasing refractive index**  
e.g.,  $n = 1.05 \rightarrow 1.06$   
 $n_{\max} = 1.26!$

- ✗ **Refractive index control in both the wet-gel synthesis and pin-drying processes** (by recipe and shrinkage)
- ✗ **In-house development** at Chiba Univ. since the mid 2000s

# Optical Performance

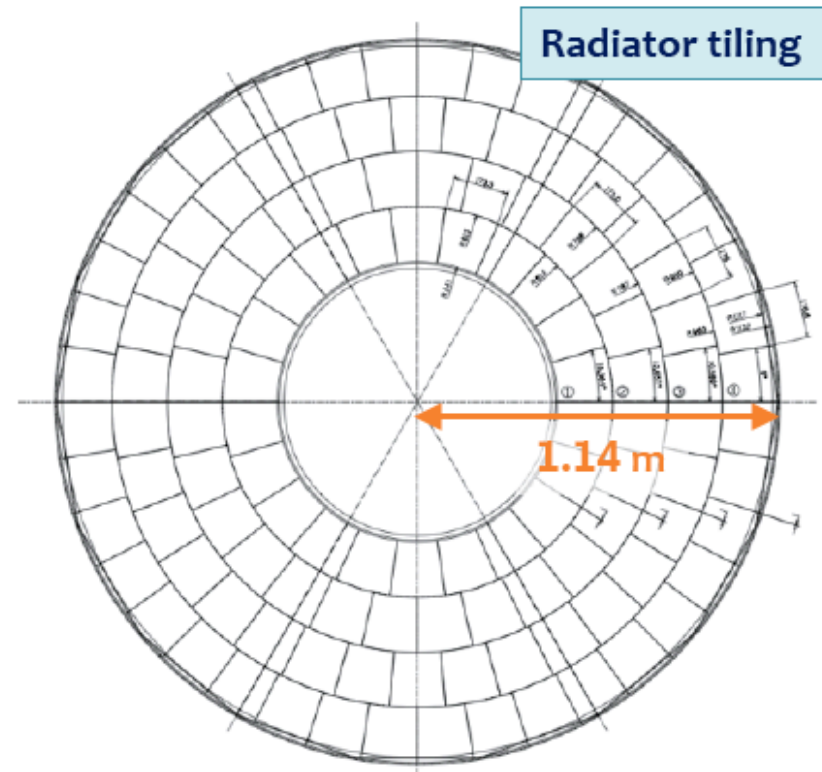


- ✘ Optical parameters taken from aerogel tiles smaller than 10 cm
  - ✘ Refractive index measured using a 405-nm laser
  - ✘ Transmission length ( $\Lambda_T$ ) at 400 nm calculated from transmittance and aerogel thickness
- ✘ **Higher transmittance in a wide range of wavelengths independent of refractive index by the pin-drying method**

# Aerogel Tiling

- ✗ **3.5 m<sup>2</sup>** cylindrical forward end cap of the Belle II detector
- ✗ **Reducing adjacent boundaries of aerogel tiles,**  
at which the number of detected photoelectrons decreases
- ✗ Minimizing the total number of tiles with realistic dimensions for production
- ✗ Simplifying mechanical structure

- **2 cm × 2 layer-focusing** aerogels
- **18 × 18 × 2 cm<sup>3</sup>** large tiles
- **248 tiles** in total
- Cutting aerogels in **fan shapes**

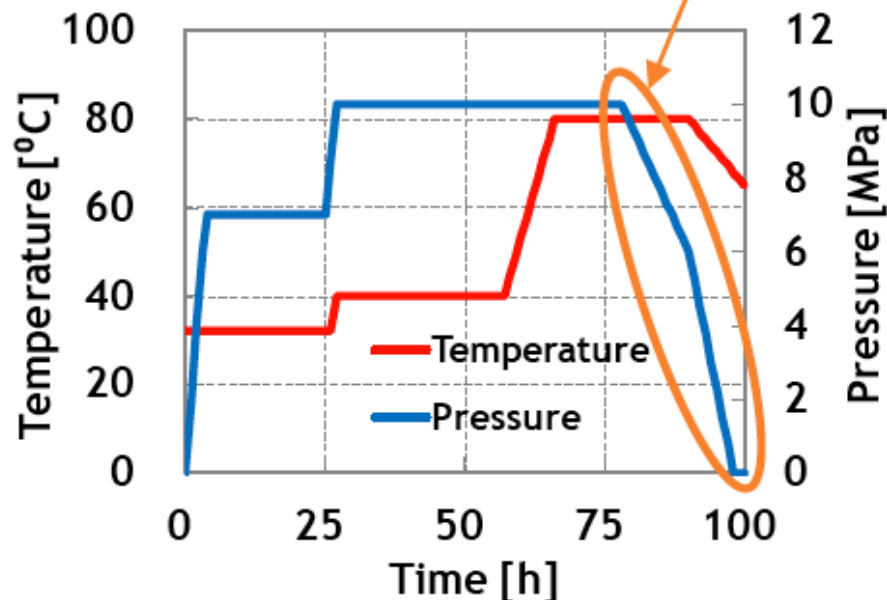


# Large Tile Production

- ✗ Collaboration with JFCC and Mohri Oil Mill Co., Ltd.
- ✗ Large-area aerogels can be **cracked** in the supercritical drying (SCD) process.
- **Improving SCD operation** [conventional (Panasonic) → Chiba pattern]

Very slow pressure reduction (one day)

SCD operation pattern (Chiba)



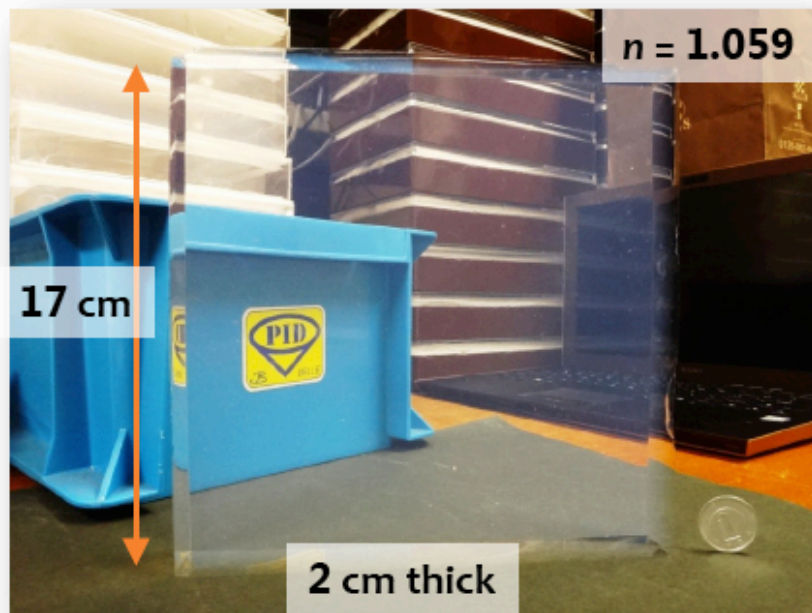
Recent test production results

- ✗ Using the **conventional method**
- ✗  $18 \times 18 \times 2 \text{ cm}^3$  tiles
- ✗  $n = 1.045\text{--}1.055$
- ✗ **28 tiles/batch** (SCD capacity)
- ✗ **5 batches** since 2012
- ✗ **89% crack-free** tile yield

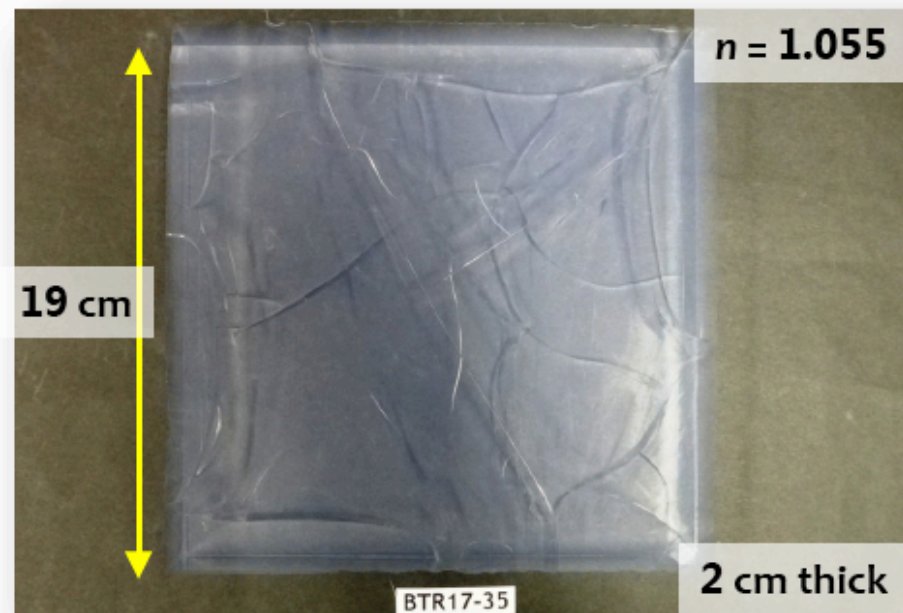
# Pin-dried Large Tile Production

- ✘ Pin-dried aerogels are easily cracked in the SCD process in even small tiles.
- ✘ Large tile production by the pin-drying method is fairly challenging.
- ✘ We obtained **several 17 cm samples with no cracking** in trial productions.
- ✘ **No crack-free tiles were obtained in the final test production** in 2013.

Pin-dried large aerogel with no cracking



Final test aerogel with cracking



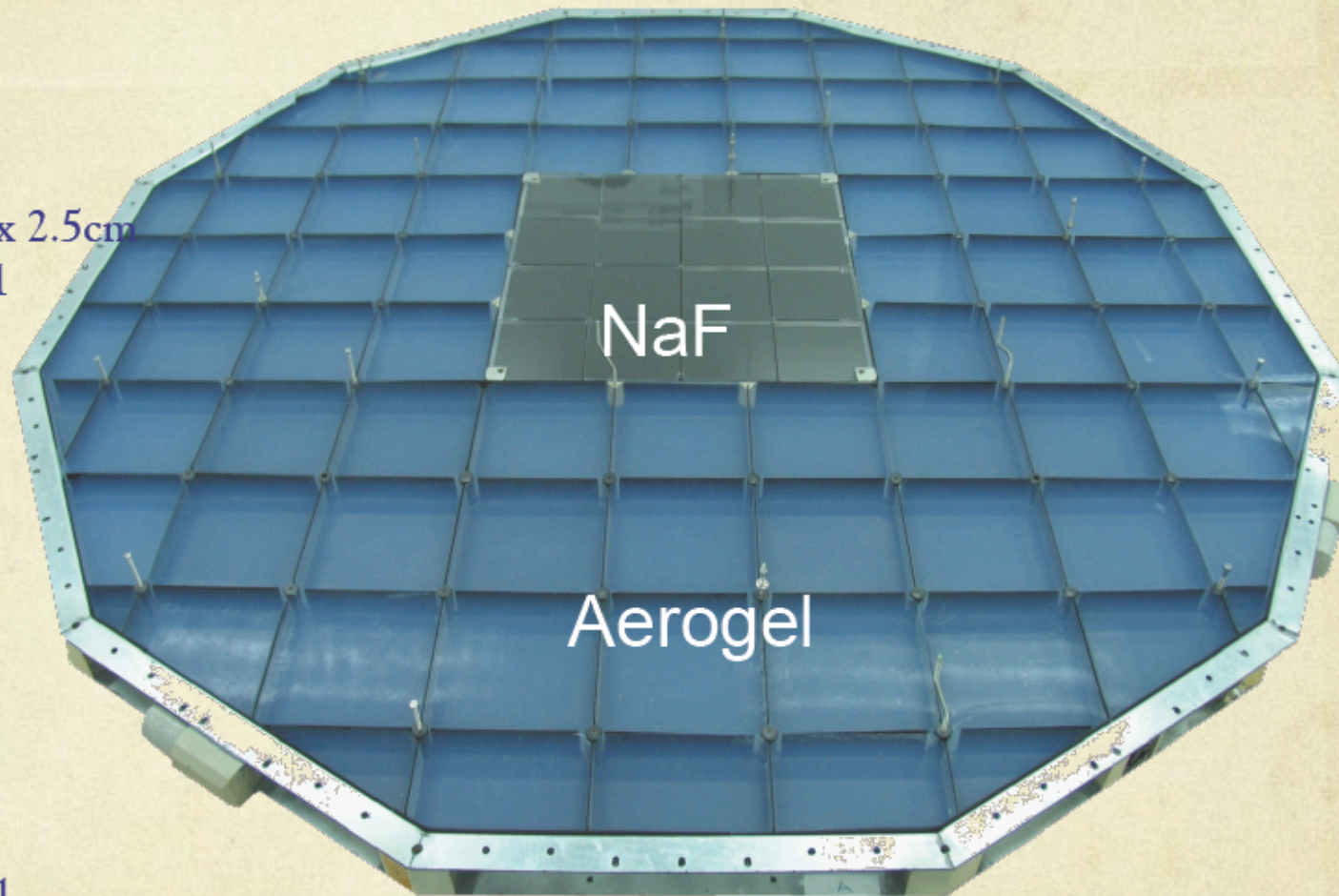
# Our Decision

- ✗ Upstream aerogel →  $n = 1.045$  or  $1.050$  using the conventional method
- ✗ Downstream aerogel →  $n = 1.055$  or  $1.060$  using ...
  - Conventional method** or **Pin-drying method**
- ✗ The **transparency** of the downstream aerogel is important because all the emitted Cherenkov photons must pass through the downstream layer.
- ✗ Another important issue is to use **crack-free** aerogels.
- ✗ **Our decision** based on the test productions of large aerogel tiles
  - Using the **conventional method**
  - **$n = 1.045$  and  $1.055$**  (producing each 2 cm thick tile separately)
- ✗ We will perform **further developments for pin-dried aerogels at Chiba Univ.** independent of the Belle II program.

# RICH Detector: Radiator

## Silica aerogel:

- ◇ 80 tiles
- ◇  $n=1.05$
- ◇ 11.3 cm x 11.3 cm x 2.5cm
- ◇ ring  $\approx 31$ cm for  $\beta=1$
- ◇  $E_{\text{kin}} > 2.1$  GeV/n



## NaF crystals:

- ◇ 16 tiles
- ◇  $n=1.33$
- ◇ 8.5 x 8.5 x 0.5 cm
- ◇ ring  $\approx 85$ cm for  $\beta=1$

Larger Cherenkov angle to reduce photon loss in the central hole

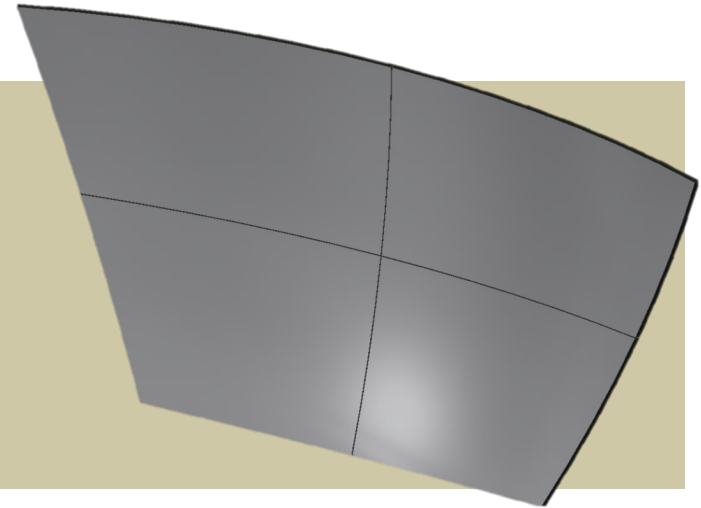
- ◇ Extend RICH beta range to lower Energies ( $E_{\text{kin}} > 0.5$  GeV/n) to match with TOF

# Mirrors

Manufacture Engineering Phase ongoing with companies in Italy and USA  
In contact with CERN laboratory for mirror characterization

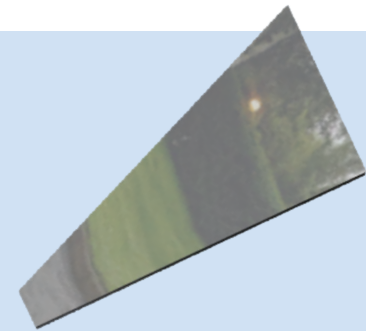
## CFRP SPHERICAL Mirror

**Radius tolerance  $\leq 1\%$**   
**Surface accuracy:  $5 \mu\text{m}$  RMS**  
**Surface Quality:  $3 \text{ nm}$  RMS**  
 **$D_0 < 5 \text{ mm}$**   
**Reflectivity  $> 90\%$**



## Planar Glass Mirror

**Planarity tolerance  $\leq 0.1 \text{ mm}$**   
**Surface accuracy:  $5 \mu\text{m}$  RMS**  
**Surface Quality:  $3 \text{ nm}$  RMS**  
**Reflectivity  $> 90\%$**

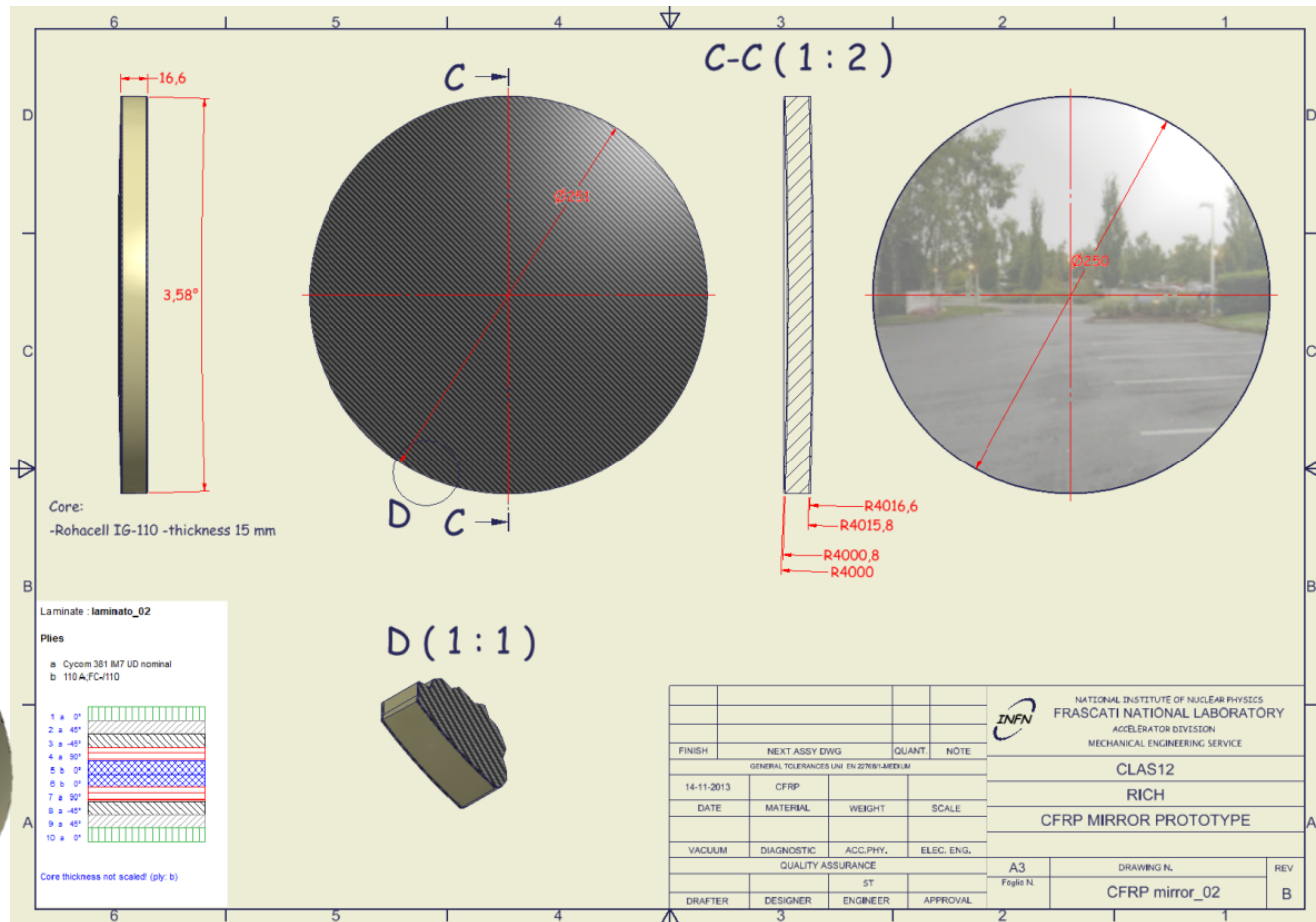
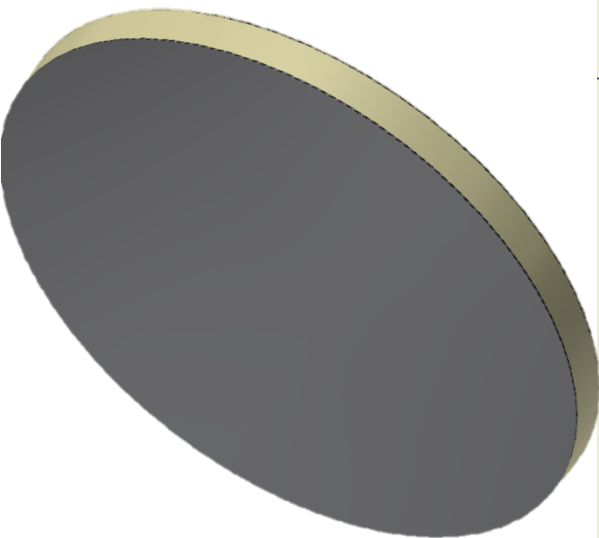




# CFRP Spherical Mirror: Mandrel Demo

Mandrel demo in preparation at Marcon (Italy) :

- supremax (borosilicate glass) material
- spherical shape, 4 m radius, 35 cm diameter

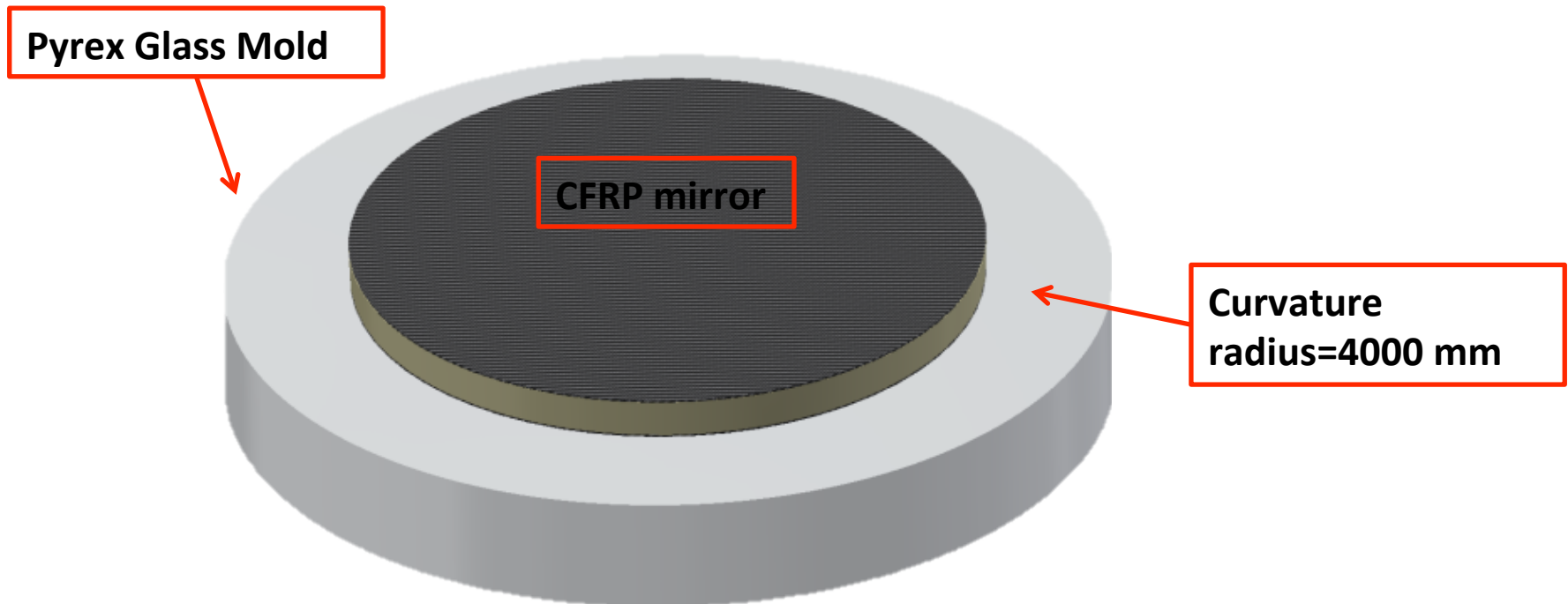


# CFRP Spherical Mirror

Two mirrors demo in preparation at CMA (USA) :

- CFRP skin and rohacell core
- spherical shape, 30 cm diameter
- 1<sup>st</sup> demo: 3.5 m radius, LHCb finish, from a CMA mandrel
- 2<sup>nd</sup> demo: 4 m radius, CLAS12 finish, from the Marcon mandrel

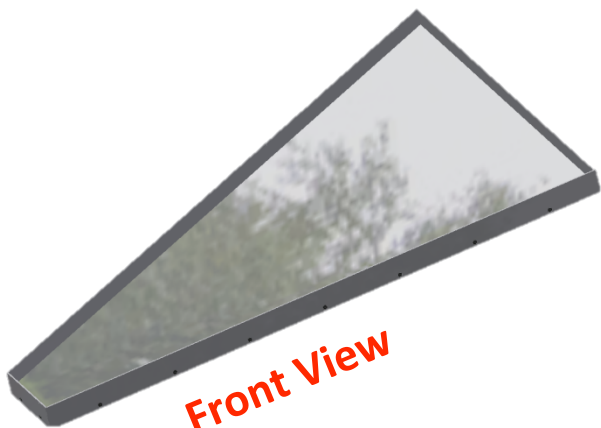
CMA can do mirror and coating up to 1.8 m diameter  
prefer to produce the mirror together with support structure



# Forward Glass Mirror

Two demos under preparation at Media-Lario (Italy) :

- soda-line mm glass skin and Al honeycomb core
- reinforced frame for aerogel holder
- 1<sup>st</sup> demo: 1.6 mm (standard) glass skin thicknesses
- 2<sup>nd</sup> demo: <1 mm (goal) glass skin thicknesses



Front View



Back View

